



**Quicksilver Lubrication/Sealant Application Points**

2-4-C With Teflon (92-825407A12)

Loctite 271

**JET PUMP ASSEMBLY**

					Parts List		
Ref	Class	Part	Description	Qty	Comment	Footnote	
-		801400115	JET PUMP	1	(BLACK) S/N-0G582704 & BELOW		
-		856143A 1	JET PUMP	1	(W/STAINLESS STEEL IMPELLER		
1		855767 90	HOUSING-PUMP	1	(S/N-0G582705 & UP)		
1		801411 90	HOUSING-PUMP	1	(S/N-0G582704 & BELOW)		
2	32	827490	HOSE-LUBE	1			
3	10	848497	SCREW (.312-18 X 1)	6	S/N-0G582704 & BELOW		
4	10	19923088	SCREW (1/4-20 X .875)	4	S/N-0G582704 & BELOW		
4	10	848497	SCREW (.312 X 18 X 1 IN)	4	S/N-0G582705 &UP		
5	16	855840	STUD (.312 X 18 X 1.81)	6	S/N-0G582705 &UP		
6	11	67980	NUT	6	S/N-0G582705 &UP		
7		801412 90	HOUSING-INTAKE	1	S/N-0G582704 & BELOW		
8		827188 3	LINER	1	S/N-0G582704 & BELOW		
9	45	801413 90	DRIVESHAFT	1	S/N-0G582704 & BELOW		
10		855768 90	HOUSING-INTAKE	1	S/N-0G582705 &UP		
11		855771	LINER	1	S/N-0G582705 &UP		
12	45	855769 90	DRIVESHAFT	1	S/N-0G582705 &UP		
13	23	827189 1	SLEEVE	1			
14	11	827190 1	NUT	1			
15		808747	ADAPTOR-PUMP	1			
16	12	36001	WASHER	6			
17	47	801414115	IMPELLER	1	(ALUMINUM)		
17	47	855708115	IMPELLER	1	(STAINLESS STEEL)		
18	28	801405875	KEY	1			
19	15	801404875	SHIM-IMPELLER	8			
20	14	801403875	TAB WASHER	1			
21	17	801407	PIN-DOWEL	2			
22	10	19923062	SCREW (1/4-20 X .625)	2			
23	10	60411	SCREW (.312-18 X 1.25)	1			
24		801410	BRACKET-CABLE SUPPORT	1			
25	11	67980	NUT (.312-18)	1			
26	10	40108 60	SCREW (M10 X 60)	2			
27	10	40108 90	SCREW (M10 X 90)	1			
28	10	40108 70	SCREW (M10 X 70)	1			
29	10	843575	SCREW (.38-16 X 4)	1			
30	12	45175	WASHER	1			